SECTION 23 65 00

#  EVAPORATIVE CONDENSERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes factory assembled and tested, counter flow induced-draft vertical discharge evaporative condenser.

1.3 SUBMITTALS

1. Product Data: For each type of product indicated. Include rated capacities, pressure drop, performance curves with selected points indicated, furnished specialties, and accessories.
2. Shop Drawings: Complete set of manufacturer's prints of evaporative equipment assemblies, control panels, sections and elevations, and unit isolation. Include the following:
	* 1. Assembled unit dimensions.
		2. Weight and load distribution.
		3. Required clearances for maintenance and operation.
		4. Sizes and locations of piping and wiring connections.
		5. Wiring Diagrams: For power, signal, and control wiring. Differentiate between manufacturer installed and field installed wiring.
3. Operation and Maintenance Data: Each unit to include, operation, and maintenance manual.

1.4 QUALITY ASSURANCE

A. Verification of Performance:

* 1. Each unit shall be designed, constructed and assembled in accordance with ANSI / ASHRAE 15-2007, Safety Standard for Mechanical Refrigeration and ANSI/IIAR 2-2008 standard for Ammonia Refrigeration.
	2. Unit Sound Performance ratings shall be tested according to CTI ATC-128 standard. Sound ratings shall not exceed specified ratings.

1.5 WARRANTY

A. Submit a written warranty executed by the manufacturer, agreeing to repair or replace components of the unit that fail in materials and workmanship within the specified warranty period.

* 1. Fan Motor/Drive System: Warranty Period shall be Five (5) years from date of unit shipment from Factory (fan motor(s), fan(s), bearings, mechanical support, sheaves, bushings and belt(s)).
	2. The Entire Unit shall have a comprehensive one (1) year warranty against defects in materials and workmanship from startup, not to exceed eighteen (18) month from shipment of the unit.
	3. Heat Transfer Coil: Warranty Period shall be One (1) year from date of unit shipment from Factory.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide evaporative condensers manufactured by one of the following:

* 1. EVAPCO Model \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_
	2. Approved Substitute

2.2 THERMAL PERFORMANCE

A. Each unit shall be capable of \_\_\_\_\_\_\_\_\_\_ (MBH) at \_\_\_\_\_\_\_° F Condensing and a design Wet Bulb of \_\_\_\_\_\_\_° F. Unit shall have a Dry Bulb switchover point of \_\_\_\_\_\_\_° F

2.3 IBC COMPLIANCE

A. The unit structure shall be designed, analyzed, and constructed in accordance with the latest edition of International Building Code (IBC) for: IP = \_\_\_\_, SDS = \_\_\_\_, P = \_\_\_\_\_\_\_ psf.

2.4 COMPONENTS

1. Description: Factory assembled and tested, induced draft counter flow evaporative condenser complete with fan, coil, louvers, accessories and rigging supports
2. Materials of Construction

1. All cold water basin components (including vertical supports, air inlet louver frames, and panels up to rigging seam) and upper casing, channels and angle supports shall be constructed of heavy gauge mill hot-dip galvanized steel. All galvanized steel shall be coated with a minimum of 2.35 ounces of zinc per square foot of area (G-235 Hot-Dip Galvanized Steel designation). During fabrication, all panel edges shall be coated with a 95% pure zincrich compound. C. Fan(s):

1. Fan(s) shall be high efficiency axial propeller type with aluminum wide chord blade construction. Each fan shall be dynamically balanced and installed in a closely fitted cowl with venturi air inlet for maximum fan efficiency.

1. Drift Eliminators

1. Drift eliminators shall be constructed entirely of Polyvinyl Chloride (PVC) in easily handled sections. Design shall incorporate three changes in air direction and limit the water carryover to a maximum of 0.001% of the recirculating water rate.

1. Water Distribution System

1. Spray nozzles shall be zero-maintenance precision molded ABS with large 1-1/4" diameter orifice threaded into branch piping with internal sludge ring to eliminate clogging. Spray header, branches, and riser shall be Schedule 40 Polyvinyl Chloride (PVC) for corrosion resistance.

1. Heat Transfer Media
	* 1. Dry Heat Transfer Coil shall be constructed of 5/8" diameter Type 304L Stainless Steel round tubing with carbon steel connections. Marine grade aluminum fins with a fin density of 10 fins per inch. Tubing shall be hydraulically expanded into the fin plate for consistent contact. Coil shall be pressure tested to 390 psig, evacuated and nitrogen charged prior to shipment. ASME/ANSI B31.5.
		2. Heat transfer coil shall be elliptical tubes of prime surface steel, encased in steel framework with entire assembly hot-dip galvanized after fabrication. All coil rows shall feature extended surface fins designed with sloping tubes for liquid drainage and air pressure tested to 390 psig, evacuated and nitrogen charged prior to shipment. ASME/ANSI B31.5.
2. Pump

1. Unit shall have EISA close-coupled centrifugal pump with mechanical seal. The pump shall be installed in a vertical position so that water will drain from the pump when the cold water basin is emptied. Pump motor shall be totally enclosed with protective canopy for outdoor operation.

1. Bleed-off

1. Unit shall have a waste water bleed line with a manual adjustable valve provided. I. Air Inlet Louvers

1. The air inlet louver screens shall be constructed from UV inhibited polyvinyl chloride (PVC) and incorporate a framed interlocking design that allows for easy removal of louver screens for access to the entire basin area for maintenance. The louver screens shall have a minimum of two changes in air direction and shall be of a non-planar design to prevent splash-out and block direct sunlight & debris from entering the basin.

J. Make up Float Valve Assembly

1. Make up float assembly shall be a mechanical brass valve with an adjustable plastic float.

K. Pan Strainer

1. Pan Strainer(s) shall be all Type 304 Stainless Steel construction with large area removable perforated screens.

2.5 MOTORS AND DRIVES

* + - 1. General requirements for motors are specified in Division 23 Section “Motors”
			2. Fan Motor
				1. Fan motor(s) shall be totally enclosed, ball bearing type electric motor(s) suitable for moist air service. Motor(s) are Premium Efficient, Class F insulated, 1.15 service factor design. Inverter rated per NEMA MG1 Part 31.4.4.2 and suitable for variable torque applications and constant torque speed range with properly sized and adjusted variable frequency drives.
				2. Fan motor(s) shall include strip-type space heaters with separate leads brought to the motor conduit box. C. Fan Drive

1. The fan drive shall be multigroove, solid back V-belt type with QD tapered bushings designed for 150% of the motor nameplate power. The belt material shall be neoprene reinforced with polyester cord and specifically designed for evaporative equipment service. Fan sheave shall be aluminum alloy construction. Belt adjustment shall be accomplished from the exterior of the unit. D. Fan Shaft

1. Fan shaft shall be solid, ground and polished steel. Exposed surface shall be coated with rust preventative.

E. Fan Shaft Bearings

1. Fan Shaft Bearings shall be heavy-duty, self-aligning ball type bearings with extended lubrication lines to grease fittings located on access door frame. Bearings shall be designed for a minimum L-10 life of 100,000 hours.

2.6 MAINTENANCE ACCESS

A. Fan Section

1. Access door shall be hinged and located in the fan section for fan drive and water distribution system access. B. Basin Section

1. Framed removable louver panels shall be on all four (4) sides of the unit for pan and sump access.

C. Internal Working Platform

1. Internal working platform shall provide easy access to the fans, belts, motors, sheaves, bearings, all mechanical equipment and complete water distribution system. The coil surface shall be an acceptable means of accessing these components.